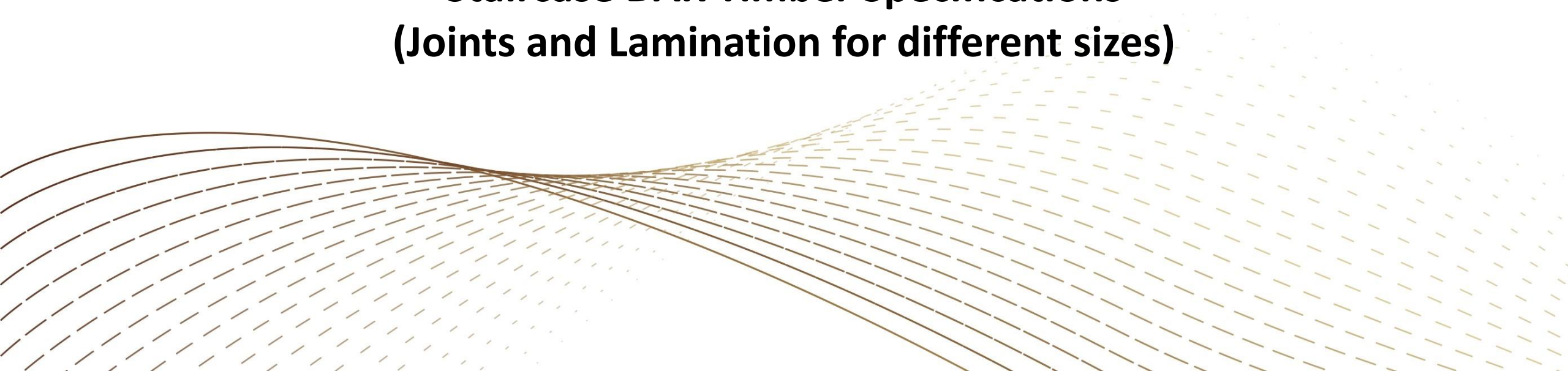
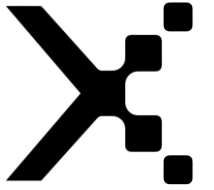


LUXILIA

**Staircase DAR Timber Specifications
(Joints and Lamination for different sizes)**





Specification

Well kiln dried without cracking in timber.

Square in timber lines.

One surface in either face or side needs to be clean without knot.

Well and Fully glued without cracking after lamination.

Even color in lamination pieces.

One layer laminated in thickness 19mm, 33mm and 43mm.

One layer laminated vertically in thickness 66mm.

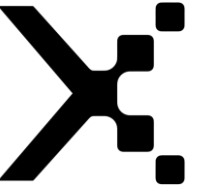
2 pieces lamination in width 190mm. Even width in 2 pieces.

3 pieces lamination in width 240mm, 265mm and 285mm. Even width in 3 pieces.

6 pieces lamination in thickness 66mm. One layer in vertical.

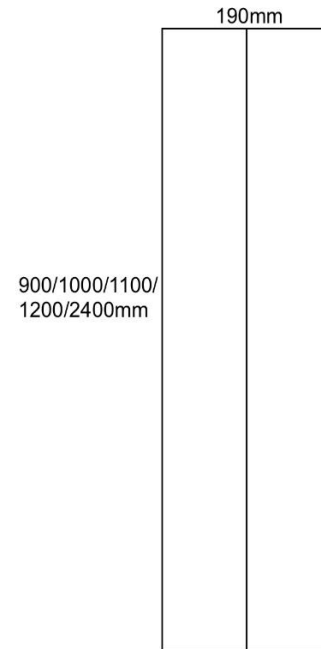
Minimum 600mm length in each finger joined piece for length 5700 mm timber product.

Raw timber finished

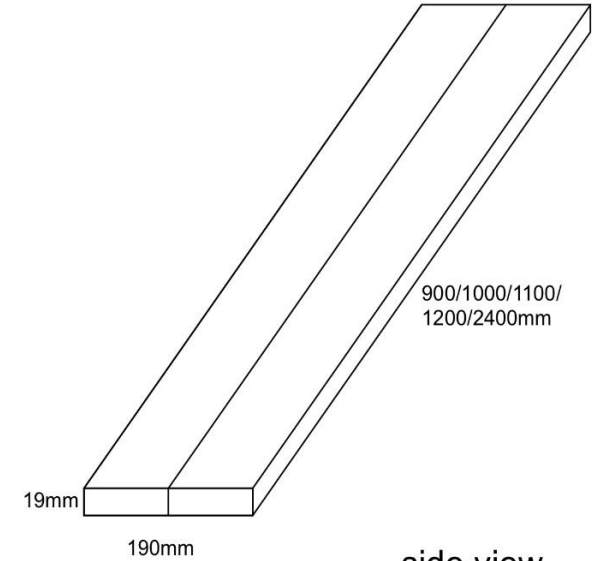


Product number	Product Size (mm)	Grade
DAR19019900	190*19*900	Selected
DAR190191000	190*19*1000	Selected
DAR190191100	190*19*1100	Selected
DAR190191200	190*19*1200	Selected
DAR190192400	190*19*2400	Selected

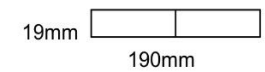
Top view

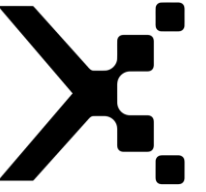


Isometric view



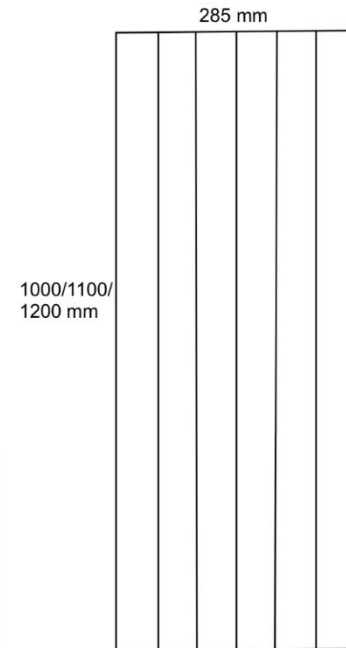
side view



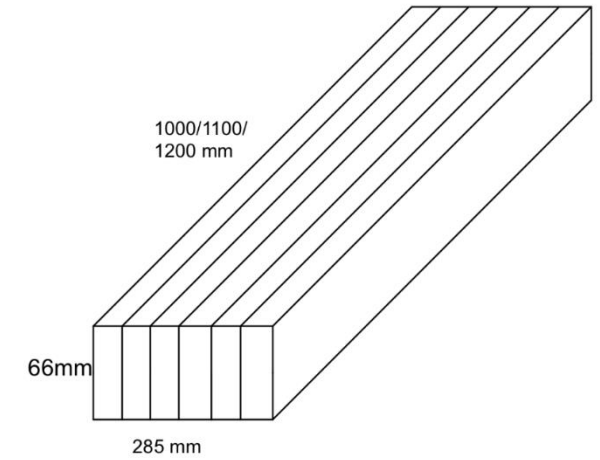


Product number	Product Size (mm)	Grade
DAR285661000	285*66*1000	Selected
DAR285661100	285*66*1100	Selected
DAR285661200	285*66*1200	Selected

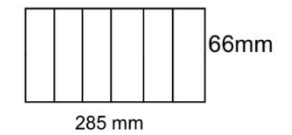
Top view

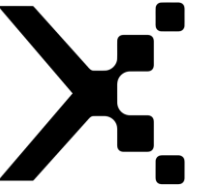


Isometric view



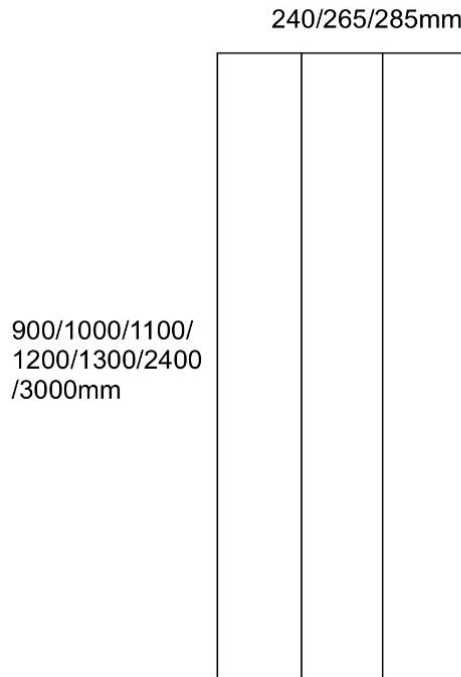
side view



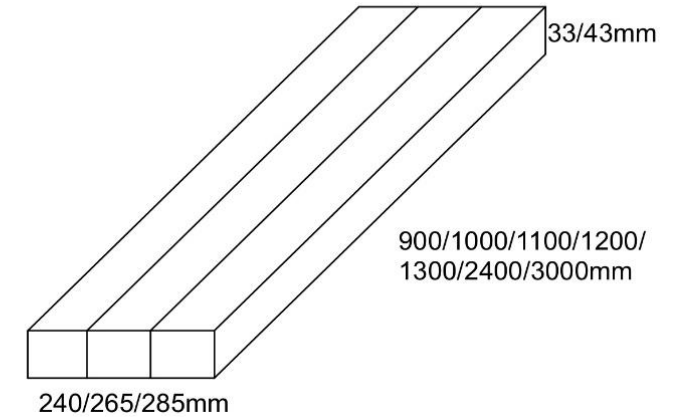


Product number	Product Size (mm)	Grade
DAR240331000	240*33*1000	Selected
DAR240431000	240*43*1000	Selected
DAR265331000	265*33*1000	Selected
DAR28533900	285*33*900	Selected
DAR285331000	285*33*1000	Selected
DAR285331100	285*33*1100	Selected
DAR285331200	285*33*1200	Selected
DAR285331300	285*33*1300	Selected
DAR285332400	285*33*2400	Selected
DAR285333000	285*33*3000	Selected
DAR28533RANDOM	285*33*Random	Selected
DAR28543900	285*43*900	Selected
DAR285431000	285*43*1000	Selected
DAR285431100	285*43*1100	Selected
DAR285431200	285*43*1200	Selected
DAR285433000	285*43*3000	Selected

Top view

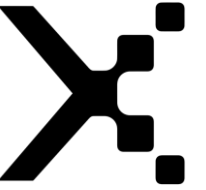


Isometric view

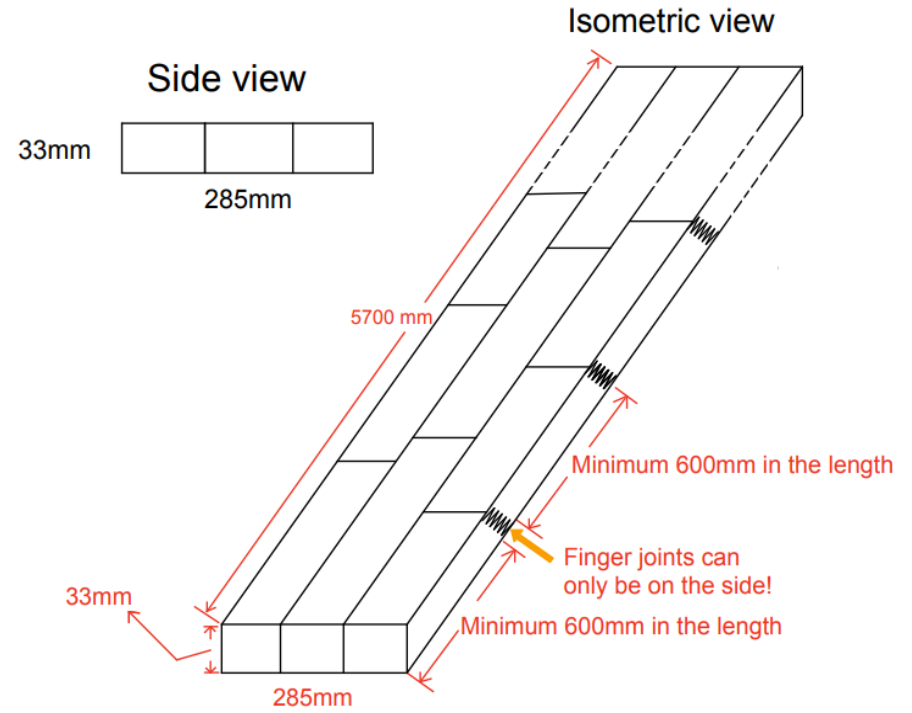


side view

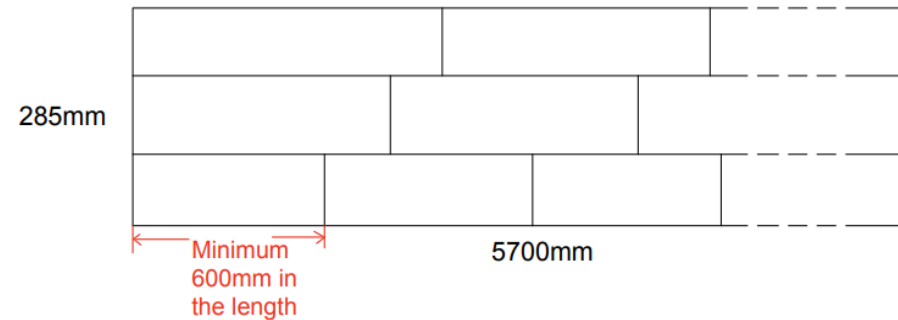


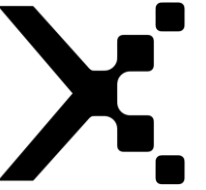


Product number	Product Size (mm)	Grade
DAR285335700FJ	285*33*5700	Selected(Finger Join)

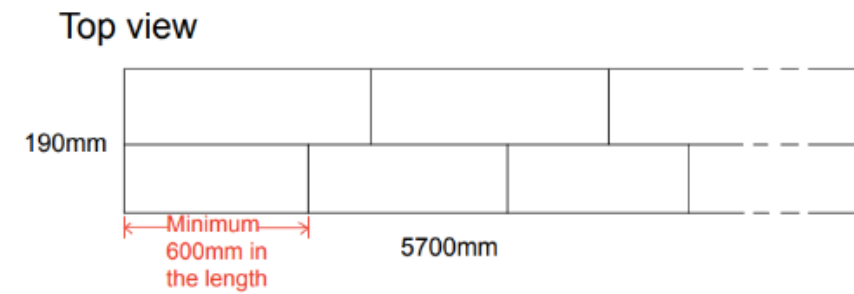
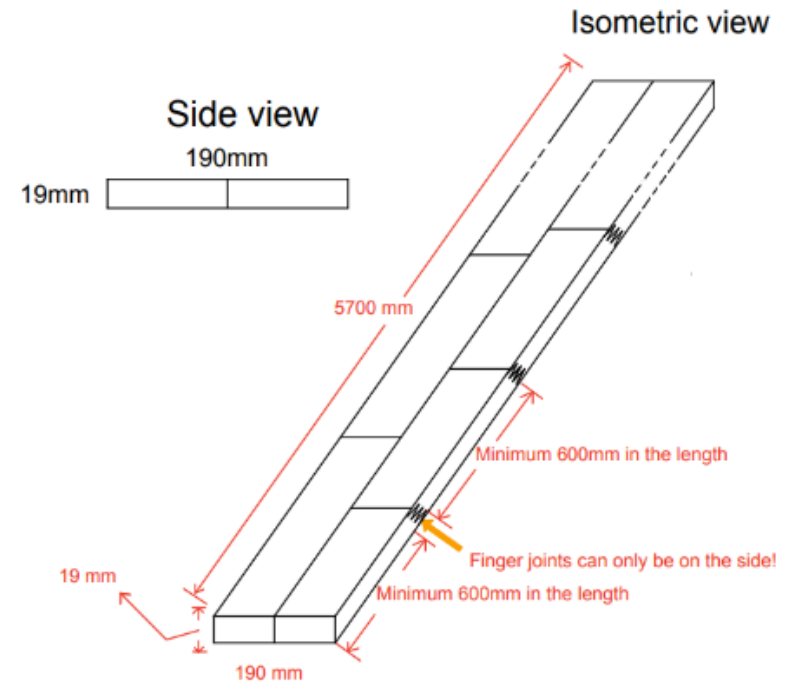


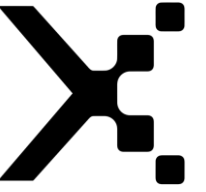
Top view



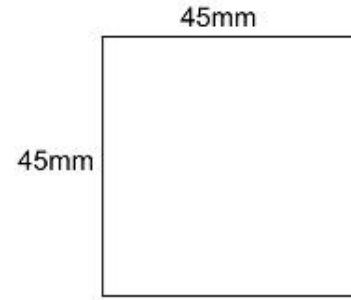


Product number	Product Size (mm)	Grade
DAR190195700FJ	190*19*5700	Selected(Finger Join)

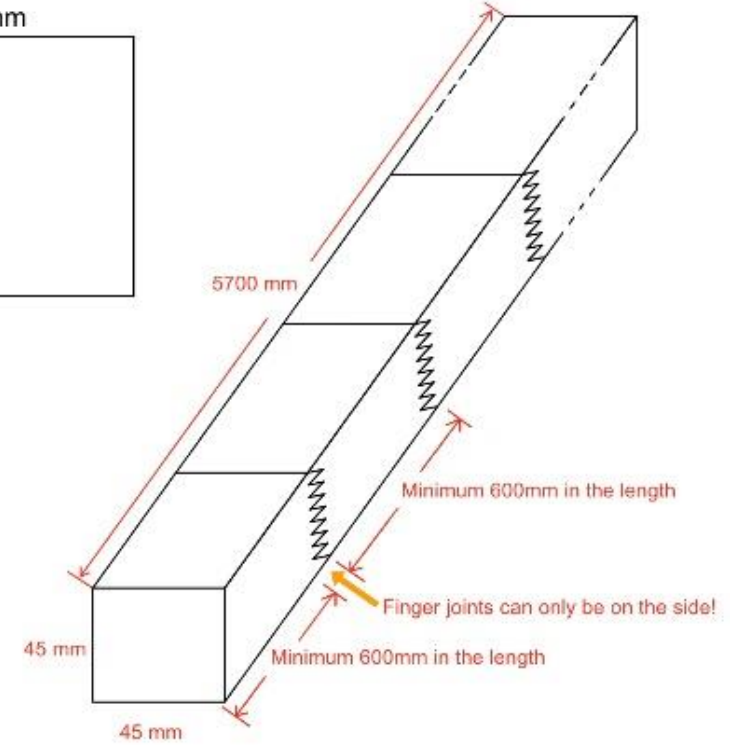




Side view

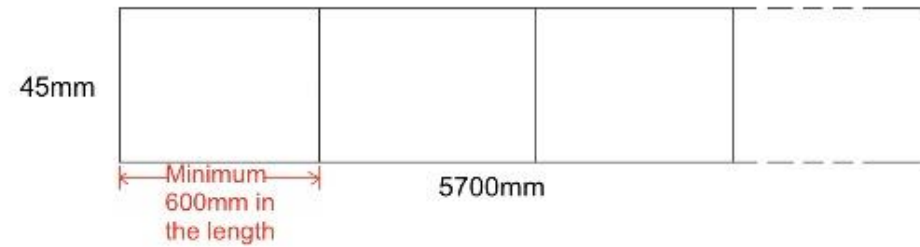


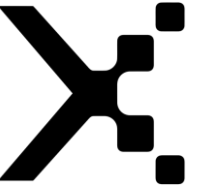
Isometric view



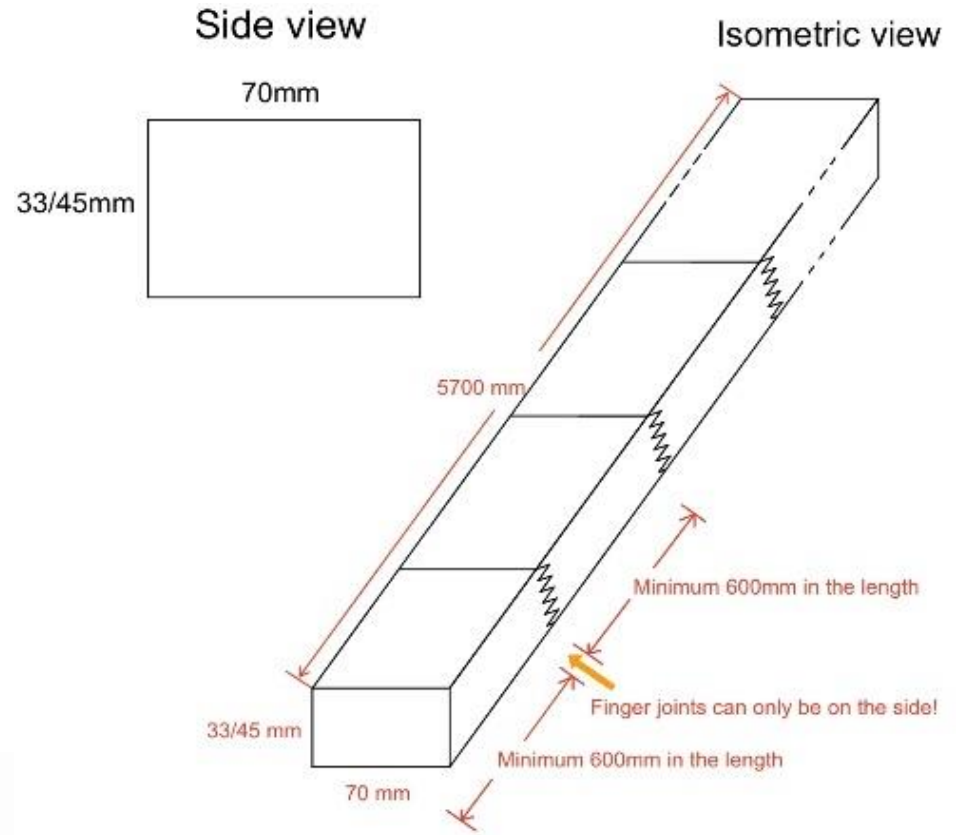
Product number	Product Size (mm)	Grade
DAR45455700FJ	45*45*5700	Selected(Finger Join)

Top view

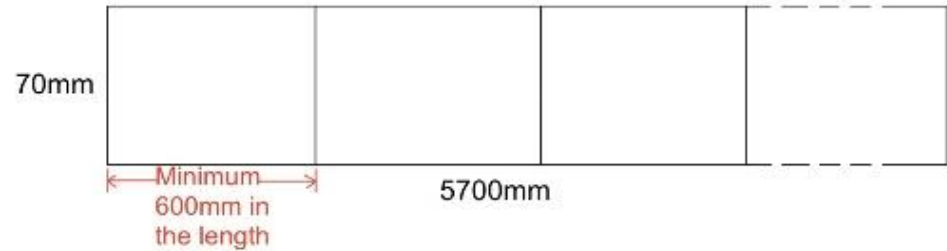


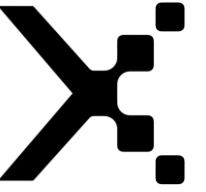


Product number	Product Size (mm)	Grade
DAR70335700FJ	70*33*5700	Selected(Finger Join)
DAR70455700FJ	70*45*5700	Selected(Finger Join)



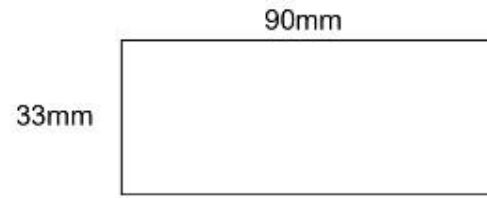
Top view



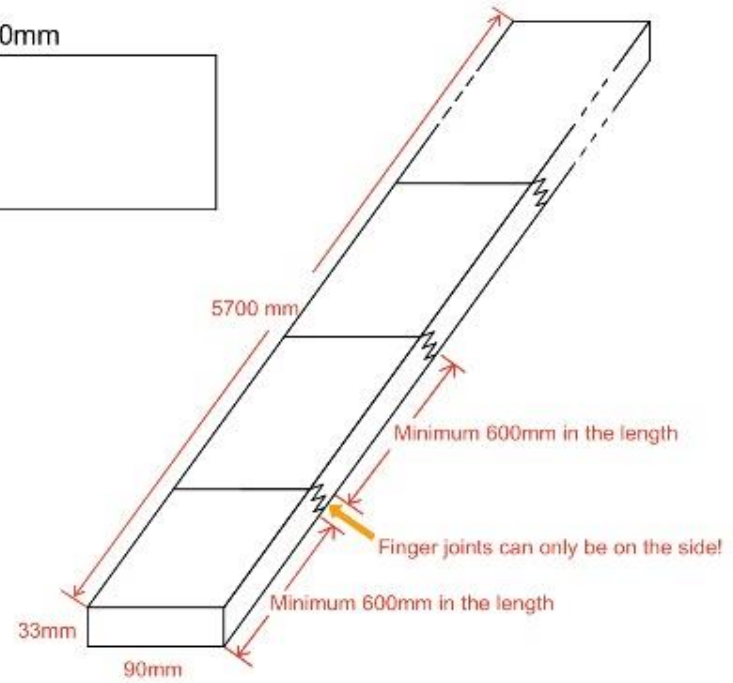


Product number	Product Size (mm)	Grade
DAR90335700FJ	90*33*5700	Selected(Finger Join)

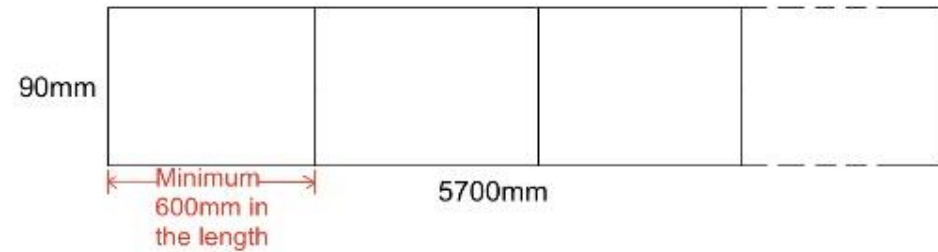
Side view

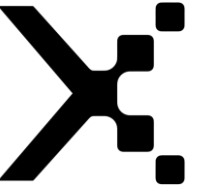


Isometric view



Top view





Product number	Product Size (mm)	Grade
DAR90905700FJ	90*90*5700	Selected(Finger Join)

